

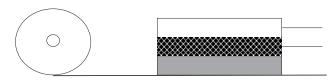
## **TECHNICAL DATA SHEET**

ABF-180 (ANTIBACTERIAL FILM)

document no.:20200405

Application
 Antibacterial film

## 2. Sectional diagram



PVC WITH ANTIBACTERIAL TREATMENT WITH COPPER

ADHESIVE(HY-8830)
BUBBLEFREE(HS-8000)

## 3. Specification

ltem		Unit	Delivery Spec.	Testing Method
Surface			PVC film	
Color		surface	Semi transparent	
Thickness	Film		(180±2)	KSA1107
	Adhesive	μm	(25±2)	KSA1107
	Release		,	
	Paper	$\mu$ m	(120±3)	KSA1107
	(single)		,	
	Finished	μm	(370±2)	KSA1107
Adhesive strength	20 min. after applying	kgf/in	(0.40+0.01)	KSA1107
	20 min. after applying	kgf/in	(0.80+0.02)	KSA1107
Ball Tack	Verticality	Ball. No	14	KSA1107
Adhesive residue testing		-	No residue	30°C/90%/18hrs/1kg weight
		-	No residue	35°C/90%/18hrs/0.5kg weight
		-	No residue	65°C/18hrs/1kg weight
Tensile strength	│ Verticalitv	kgf/ mm²	(≥1.16)	ASTM D882
	Horizontality	kgf/ mm²	(≥1.00)	ASTM D882
Elongatio	n Verticality	%	(≤90)	ASTM D882
	Horizontality	%	(≤90)	ASTM D882
surface		No scratch & other foreign object		Visual judgment
Length		30m	Width	1220mm
Core thickness		mm	10	
Application recommended period		2years from disptach date		

<sup>\*</sup> There can be a little different with tested result.

X This specification shows the fuction of film material and specificaion data may be changed according to solvent